



DAWSON
CONSTRUCTION PLANT LTD

NEW

THE NEXT STEP IN DIGITAL CONTROL

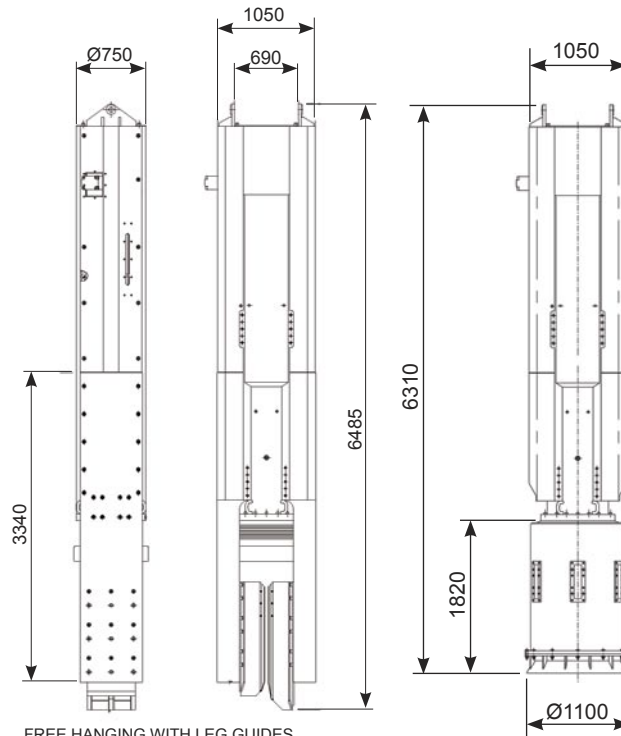
electrical switching

HPH6500e PILING HAMMER



NEW DIGITALLY CONTROLLED DROP WEIGHT

- Fast hammer blow rate for rapid pile penetration
- Full energy monitoring on screen
- Full history of hammer performance
- Highly reliable and robust electrical switching
- Intelligent stroke control
- Very few serviceable parts, with on screen fault diagnostics
- Easily maintained by Diesel / Mechanical fitter
- Cushion block irons out peak stresses
- Very efficient energy transfer



FREE HANGING WITH LEG GUIDES.
THE BASIC HAMMER CAN BE FITTED WITH LEG GUIDES THAT HAVE FLEXIBLE LEG INSERTS AS SHOWN. DIFFERENT LEG INSERT CAN BE USED TO ADAPT TO DIFFERENT SHEET PILE TYPES. THE HAMMER READILY FITS PAIRS OF MOST 'U' OR 'Z' SHEET PILES WITH DIFFERENT INSERTS. INSERTS CAN ALSO BE SUPPLIED TO PERMIT THE HAMMER TO DRIVE H-PILES.

UNIVERSAL GUIDE SLEEVE SUITS UP TO Ø914 mm (36") PILES
WEIGHT OF HAMMER WITH SLEEVE = 12,600 kg (27,720 lbs)

UNIVERSAL GUIDE SLEEVE SUITS UP TO Ø1220 mm (47") PILES
WEIGHT OF HAMMER WITH SLEEVE = 13,900 kg (30,580 lbs)

UNIVERSAL GUIDE SLEEVE SUITS UP TO Ø1450 mm (57") PILES
WEIGHT OF HAMMER WITH SLEEVE = 15,600 kg (34,320 lbs)

| SPECIFICATION | UNITS | HPH6500 |
|--|-------|---------|
| RAM WEIGHT | kg | 4,650 |
| | lbs | 10,250 |
| IMPACT VELOCITY | m/s | 5.25 |
| | ft/s | 17.20 |
| MAXIMUM ENERGY TRANSFERRED TO PILE | KNm | 65.00 |
| | ft lb | 47,000 |
| MINIMUM ENERGY TRANSFERRED TO PILE | KNm | 25.00 |
| | ft lb | 18,444 |
| BLOW RATE | bpm | 80-120 |
| LENGTH - LEAD MOUNTED | mm | 5,350 |
| | in | 210 |
| MINIMUM WIDTH OF BODY | mm | 750 |
| | in | 29.5 |
| WEIGHT - LEAD MOUNTED | kg | 10,400 |
| | lbs | 23,300 |
| WEIGHT - FREE HANGING WITH SHEET PILE LEG GUIDES | kg | 14,600 |
| | lbs | 32,700 |



POWERPACK

| SPECIFICATION | UNITS | DHP170 |
|--------------------------------|---------------|---------------|
| DIESEL ENGINE POWER | kW | 168 |
| | rpm | 2200 |
| HYDRAULIC SYSTEM PRESSURE | bar | 270 |
| | psi | 3915 |
| OIL FLOW RATE | L/min | 270 |
| SIZE - LENGTH x WIDTH x HEIGHT | m | 3.8 x 1.5 x 2 |
| | in | 149 x 59 x 78 |
| WEIGHT | kg | 4800 |
| | lbs | 10,560 |
| FUEL CAPACITY | litres | 460 |
| FUEL CONSUMPTION @ 60% | litres / hour | 28 |



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HPH6500e PILING HAMMER

WORLDWIDE
DEALER
NETWORK

GLOBAL
SUPPLY,
LOCAL
SUPPORT.

Dawson Construction Plant has developed an industry leading, robust and simple, electronic control system that constantly monitors the drop weight position. This constant monitoring allows the switching timing on the main hydraulic spool to be trended to continually optimise hammer performance throughout varying piling conditions, such as:

- 1 – Hard driving with pile recoiling
- 2 – Soft driving with a running pile
- 3 – Cold hydraulic oil on start up
- 4 – Raking piles



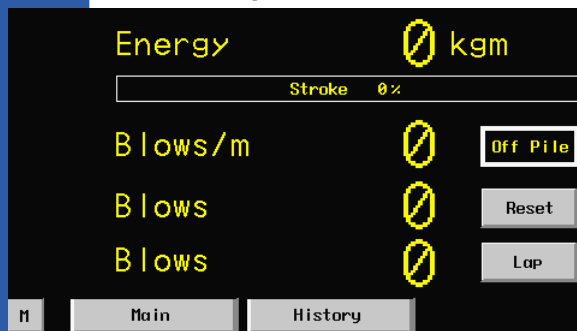
DATA CAN BE
RECORDED TO A
LAPTOP



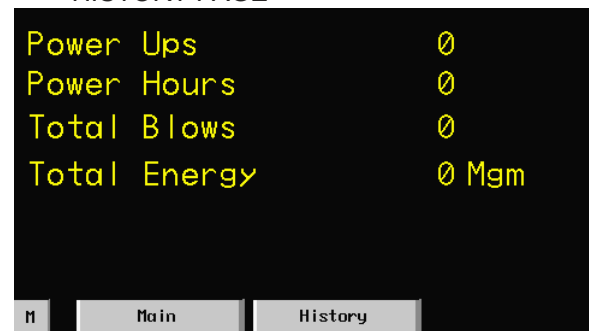
INTERFACE SCREEN MOUNTED ON POWER PACK

With constant drop weight position monitoring, the velocity of the drop weight is also known, therefore energy output can be accurately measured and is displayed to the operator on the powerpack interface screen. This information can be recorded direct to a laptop via a Dawson software interface, and can be saved in standard spreadsheet formats, giving a blow by blow account of every pile driven and a day to day productivity record.

MAIN PAGE



HISTORY PAGE



TYPICAL SCREEN SHOTS

The main screen displays bar graphs showing hammer stroke & hydraulic oil temperature.

An Off Pile indicator confirms when the hammer is securely seated on the pile, and allows piling to commence.

There are numerical read outs showing blows per minute, energy per blow and total blows. The lower reading shows blows in LAP cycle. (Measuring blows per increment). The units can be changed from imperial to metric.

The history screen provides information on the total number of start ups / total hours / total blows and total energy through out the life of the hammer.

DAWSON CONSTRUCTION PLANT
CHESNEY WOLD,
BLEAK HALL,
MILTON KEYNES,
MK6 1NE
ENGLAND

TEL. +44 1908 240300
FAX. +44 1908 240222
EMAIL. DAWSON@DCPUK.COM

www.dcpuk.com